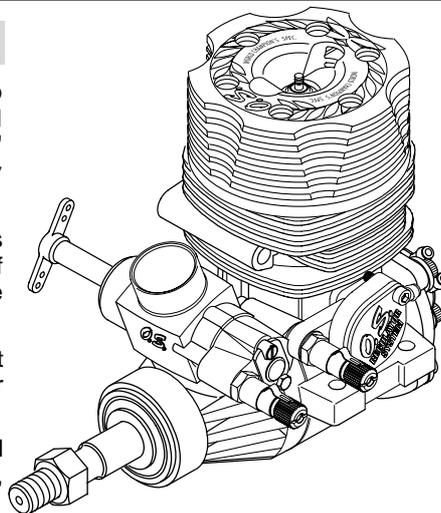


OWNER'S INSTRUCTION MANUAL

It is of vital importance, before attempting to operate your engine, to read the general **'SAFETY INSTRUCTIONS AND WARNINGS'** section on pages 2-5 of this booklet and to strictly adhere to the advice contained therein.

- Also, please study the entire contents of this instruction manual, so as to familiarize yourself with the controls and other features of the engine.
- Keep these instructions in a safe place so that you may readily refer to them whenever necessary.
- It is suggested that any instructions supplied with the model, radio control equipment, etc., are accessible for checking at the same time.

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SAFETY INSTRUCTIONS AND WARNINGS ABOUT YOUR O.S. ENGINE

Remember that your engine is not a "toy", but a highly efficient internal-combustion machine whose power is capable of harming you, or others, if it is misused.

As owner, you, alone, are responsible for the safe operation of your engine, so act with discretion and care at all times.

If at some future date, your O.S. engine is acquired by another person, we would respectfully request that these instructions are also passed on to its new owner.

■ The advice which follows is grouped under two headings according to the degree of damage or danger which might arise through misuse or neglect.



WARNINGS

These cover events which might involve serious (in extreme circumstances, even fatal) injury.



NOTES

These cover the many other possibilities, generally less obvious sources of danger, but which, under certain circumstances, may also cause damage or injury.

2



WARNINGS

• Never touch, or allow any object to come into contact with, the rotating parts.



• Model engine fuel is poisonous. Do not allow it to come into contact with the eyes or mouth. Always store it in a clearly marked container and out of the reach of children.



• Model engine fuel is also highly flammable. Keep it away from open flame, excessive heat, sources of sparks, or anything else which might ignite it. Do not smoke or allow anyone else to smoke, near to it.



• Never operate your engine in an enclosed space. Model engines, like automobile engines, exhaust deadly carbon-monoxide. Run your engine only in an open area.

• Model engines generate considerable heat. Do not touch any part of your engine until it has cooled. Contact with the muffler (silencer), cylinder head or exhaust header pipe, in particular, may result in a serious burn.



3



NOTES

- This engine was designed for model helicopters. Do not attempt to use it for any other purpose.
- Mount the engine in your model securely, following the manufacturers' recommendations, using appropriate screws and locknuts.
- Install an effective silencer (muffler). Frequent close exposure to a noisy exhaust (especially in the case of the more powerful high-speed engines) may eventually impair your hearing and such noise is also likely to cause annoyance to others over a wide area.
- Check the linkage to the throttle arm before each flight.
- Avoid sudden high r.p.m. immediately after the engine is started, as the clutch will engage and you may be struck by the rotor.
- After starting the engine, carry out any needle-valve readjustments after stopping the rotor by closing the throttle to the lowest r.p.m.. Stop the engine before attempting to make other adjustments to the carburetor.
- Use an electric starter. The wearing of safety glasses is also strongly recommended. Press the rotor head down securely.
- Take care that the glow plug clip or battery leads do not come into contact with rotating parts.
- Adjust the throttle linkage so that the engine stops when the throttle stick and trim lever on the transmitter are fully retarded. Alternatively, the engine may be stopped by cutting off the fuel supply. Never try to stop the engine physically.

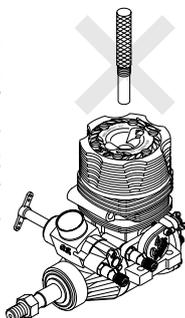


NOTES

- Take care that loose clothing (ties, shirt sleeves, scarves etc.) do not come into contact with the rotor. Do not carry loose objects (such as pencils, screwdrivers, etc.) in a shirt pocket from where they could fall through the rotor disc.
- For their safety, keep all onlookers (especially small children) well back (at least 20 feet or 6 metres) when preparing your model for flight. If you have to carry the model to the take-off point with the engine running, be especially cautious. Hold the rotor securely and keep well clear of spectators.
- Warning! Immediately after a glowplug-ignition engine has been run and is still warm, conditions sometimes exist whereby it is just possible for the engine to restart when turned over WITHOUT the glowplug battery being reconnected. Remember this if you wish to avoid the risk of accidents.

Notes on installing cooling-fan and clutch

Do not use a tool which locks piston when installing a cooling-fan and clutch, or top of the piston may be damaged. Also, do not insert a screw driver or the similar into the exhaust port.

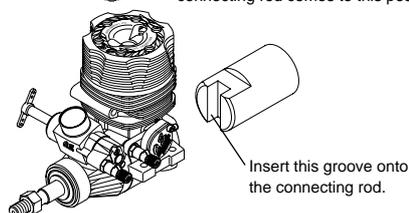
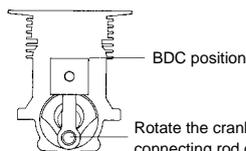


It is recommended to use Crankshaft Clamp 91 (Code No.71530510) available as an optional tool.

It is made of durable engineering plastic and locks the crankshaft without risk of damage to any part of the engine.

Application is as follows:

- Remove the crankcase rear cover plate from the engine and rotate the crankshaft to the bottom dead center (BDC) position.
- Insert the crankshaft clamp so that its grooved portion surrounds the crankpin and lower end of the connecting rod and securely tighten the fan or clutch onto the crankshaft.

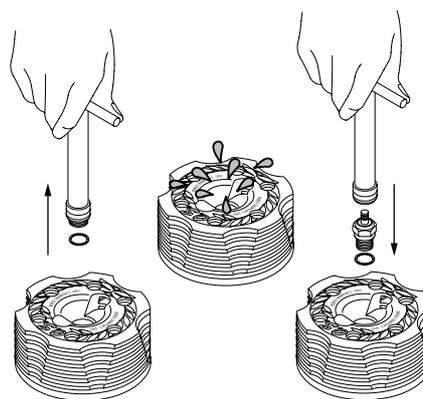


NOTES WHEN APPLYING AN ELECTRIC STARTER

Because of this initial tightness, a standard electric starter may have difficulty in rotating the engine when cold, before it has been adequately run-in. In this case, use a high-torque type starter.

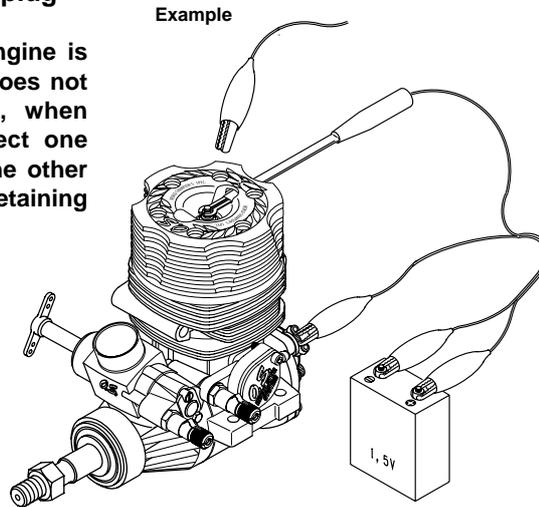
Do not over-prime. This could cause a hydraulic lock and damage the engine on application of the electric starter.

If over-primed, remove glowplug, close needle-valve and apply starter to pump out surplus fuel. Cover the head with a rag to prevent pumped out fuel from getting into your eyes.



Note on heating the glow plug

The heatsink head on the engine is treated with Alumite which does not conduct current. Therefore, when heating a glow plug, connect one lead to the glow plug and the other to the head of cover plate retaining screw.



8

INTRODUCTION

This is a high performance engine expressly designed for 3D flight with 90 size helicopters basing on the MAX-91SZ-H RING and equipping O.S.'s original PD-07 pump and regulator system. The pump feeds fuel stably irrespective of violent changes in model attitude and the regulator regulates fuel pressure from the pump keeping the pressure at a set level.

The 60M-P carburetor with twin needles enables adjustment of idling, hovering and the 'in air flight' independently.

Note:

As delivered, the carburetor is not installed on the engine. Install the carburetor securely on the engine referring to the INSTALLATION OF THE CARBURETOR section.

Standard accessories

- Carburetor Complete 60M-P
- Carburetor Rubber Gasket
- Carburetor Retainer Assembly (M2.6x18)
- Head Gasket
0.2mm 0.1mm
- Glow Plug No.8
- Woodruff Key
- Needle Adjusting Screw (M2.6x5 2pcs.)
- Instruction manual

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BEFORE STARTING

Tools, accessories, etc. The following items are necessary for operating the engine.

■ Items necessary for starting

Glow Plug

O.S. No.8 is supplied with the engine.



Battery leads

These are used to conduct current from the battery to the glowplug. Basically, two leads, with clips, are required, but, for greater convenience, twin leads with special glowplug connectors, as shown on the right, are commercially available.



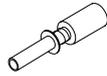
Battery leads

Glowplug battery

The power source for heating the glowplug may be either a large heavy-duty 1.5volt dry cell, Ni-cd battery or glowplug Igniter.

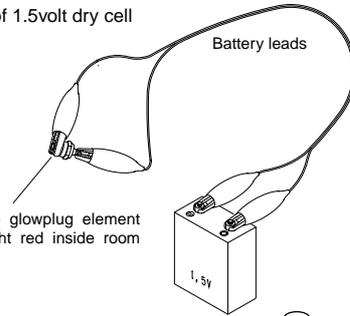


1.5 volt dry cell



glowplug Igniter

In case of 1.5volt dry cell



Make sure glowplug element glows bright red inside room or shadow.

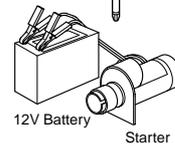
Hexagon starting shaft

This shaft mounted on an electric starting motor is driven into the shaft cup to turn the engine.



Electric starter and starter battery

An electric starter is recommended for starting.



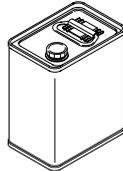
12V Battery

Starter

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Fuel

Select, by practical tests, the most suitable fuel from among the best quality fuels available in your country for helicopter use. For the best throttle response, a fuel containing 10% to 30% nitromethane is preferable. Lubricants may be either castor-oil or a suitable synthetic oil (or a blend of both) provided that they are always of top quality. For consistent performance and long engine life, it is essential to use fuel containing AT LEAST 18% lubricant by volume. Some fuels containing coloring additives tend to deteriorate and may adversely affect running qualities. If in doubt compare to a fuel known to be good.



Reminder!

Model engine fuel is poisonous. Do not allow it to come into contact with the eyes or mouth. Always store it in a clearly marked container and out of the reach of children.



Model engine fuel is also highly flammable. Keep it away from open flame, excessive heat, sources of sparks, or anything else which might ignite it. Do not smoke, or allow anyone else to smoke, near to it.



Fuel Pump

Alternatively, one of the purpose-made manual or electric fuel pumps may be used to transfer fuel directly from your fuel container to the fuel tank.



Manual



Electric

O.S. Super Filter (Fuel Can Filter)

Install a filter to the outlet tube of your refueling container to prevent entry of foreign matter into fuel tank. O.S. 'Super Filters' (large and small) are available as optional extras.



Fuel Filter

It is recommended to install a good in-line filter between the fuel tank and the PD-07 pump to prevent entry of foreign matter into the carburetor.



Silicone Fuel Line

Heatproof silicone tubing of approx. 5mm o.d. and 2.5mm i.d. is required for the connection between the fuel tank and engine.



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■ TOOLS

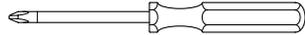
Hex Drivers

Necessary for engine installation.
1.5mm, 2mm, 2.5mm, 3mm



Phillips Screwdriver

No.1, No.2, etc.



Screwdriver

Necessary for carburetor adjustments.
No.1, No.2, etc



Socket Drivers

5mm, 5.5mm, 7mm



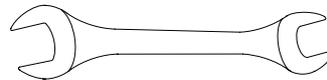
Long Socket Wrench With Plug Grip

Recommended for easy removal and replacement of the angled and recessed glowplug, the O.S.Long Socket Wrench incorporates a special grip.

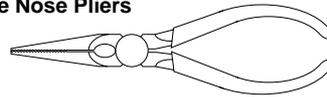


End Wrenches

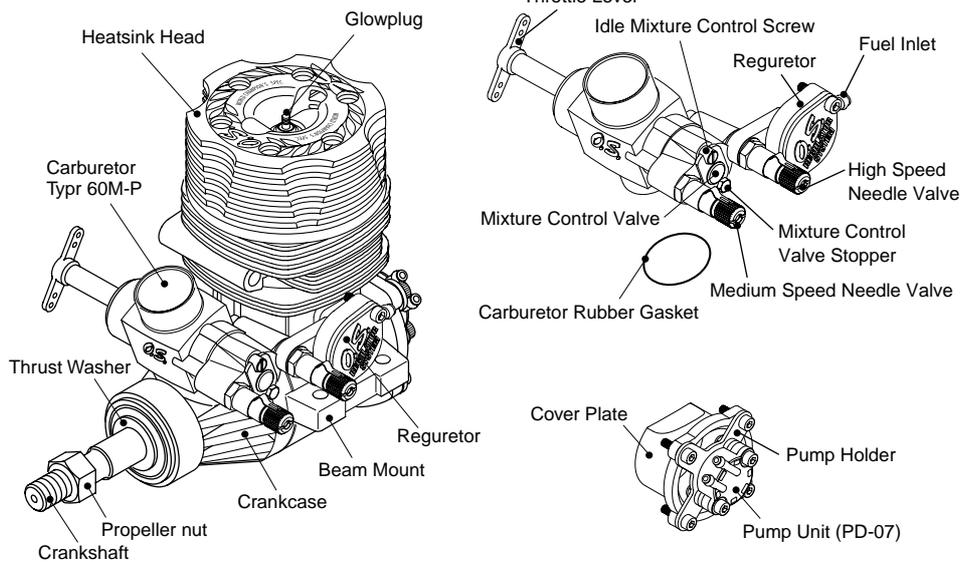
8mm, 13mm, 14mm, etc.



Needle Nose Pliers



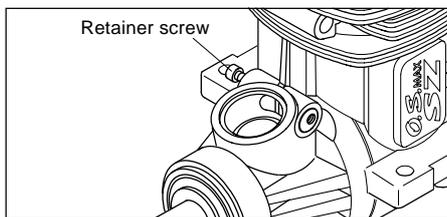
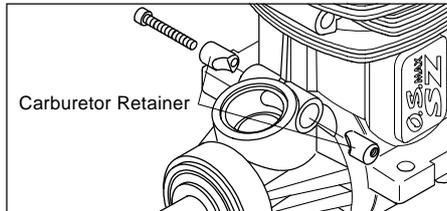
ENGINE PARTS NAME



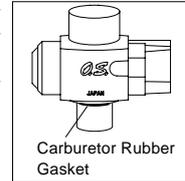
INSTALLATION OF THE STANDARD ACCESSORIES

■ INSTALLATION OF THE CARBURETOR

1. Insert the carburetor retainer as illustrated.
Unscrew the retainer screw a little.

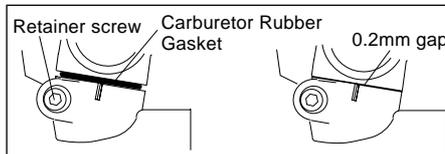


2. Insert the carburetor rubber gasket on the carburetor body securely.
Then, insert the carburetor in the crankcase.



Note: In case it is hard to insert the carburetor in the crankcase, apply oil on the carburetor body. Do not force it, or damage to the carburetor body and/or crankcase can occur.

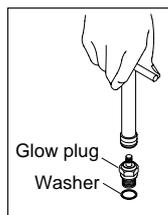
3. Rotate the retainer screw gently until it stops, then tighten a further 90-120 degrees.
Do not over-tighten the screw as this will damage the carburetor body.



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■ INSTALLING THE GLOWPLUG

Install washer on glowplug and insert carefully into Heatsink-head, making sure that it is not cross-threaded before tightening firmly.



■ ABOUT THE HEAD GASKET

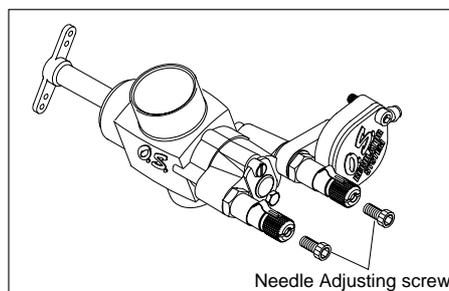
The engine is installed with a 0.2mm thick head gasket at the factory. If necessary according to the fuel used, atmospheric conditions and glow plug used, adjust the thickness with the extra 0.2mm and 0.1mm gasket supplied with the engine.

■ ABOUT THE WOODRUFF KEY

Use the woodruff key supplied with the engine if the fan pulley of the model has a groove to accept it.

■ HEX KEY NEEDLE ADJUSTMENT

The knurled heads of the two needle valves (High-Speed and Medium Speed) are provided with diagonal slots for use with a screwdriver. Alternatively, for more positive location via an Allen hexagonal key, these heads also have M2.6 internal threads, into which M2.6x5mm Allen cap-head screw may be installed. To avoid risk of damage to the fuel passages when tightening these screws, remove the needle valves from the carburetor and use 'Loctite' thread-lock compound to secure the screw.

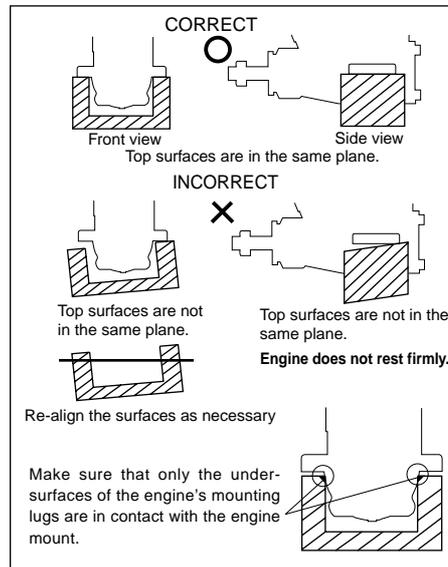


15

INSTALLATION OF THE ENGINE

The under-surfaces of all O.S. engine beam mounting lugs are precision machined flat and exactly parallel to the engine's horizontal axis. It is essential that the engine mounts in the model are also accurately made and aligned. If they are not, they will cause stress and distortion within the engine itself, probably resulting in loss of performance and internal damage.

The recommended screws for securing the engine to the engine mounts in the model are 4mm or 4-40 steel Allen type. It is also advisable to use lock washers or LOCTITE to prevent nuts from loosening.



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FACTS ABOUT GLOWPLUGS

Since the compatibility of glowplug and fuel may have a marked effect on performance and reliability, it may be worthwhile to choose the R/C type plug found most suitable after tests. Recommended O.S. plugs are No.8 and A5. Carefully install plug finger-tight, before final tightening with the correct size plug wrench.

The role of the glowplug

With a glowplug engine, ignition is initiated by the application of a 1.5-volt power source. When the battery is disconnected, the heat retained within the combustion chamber remains sufficient to keep the plug filament glowing, thereby continuing to keep the engine running. Ignition timing is 'automatic': under reduced load, allowing higher rpm, the plug becomes hotter and, appropriately, fires the fuel/air charge earlier; conversely, at reduced rpm, the plug becomes cooler and ignition is retarded.

Glowplug life

Particularly in the case of very high performance engines, glowplugs must be regarded as expendable items.

However, plug life can be extended and engine performance maintained by careful use, i.e.:

- Install a plug suitable for the engine.
- Use fuel containing a moderate percentage of nitromethane.
- Do not run the engine too lean and do not leave the battery connected while adjusting the needle.

When to replace the glowplug

Apart from when actually burned out, a plug may need to be replaced because it no longer delivers its best performance, such as when:

- Filament surface has roughened and turned white.
- Filament coil has become distorted.
- Foreign matter has adhered to filament or plug body has corroded.
- Engine tends to cut out when idling.
- Starting qualities deteriorate.

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CARBURETOR CONTROLS

With a fixed-wing model, power failure is rarely a serious threat to the safety of the aircraft since it can usually glide down to a safe landing. In a helicopter, on the other hand, it is vitally important that the engine keeps running and that there is a quick and reliable response to the throttle in order to ensure safe ascent and descent of the model.

Three adjustable mixture controls are incorporated in the Type 60M-C. They are as follows.

A The High-Speed (Main) Needle Valve

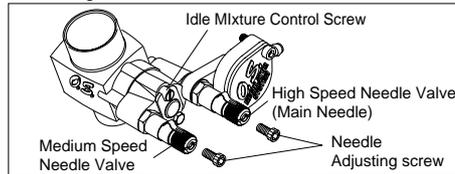
When set to produce maximum power at full throttle, this establishes the basic fuel/air mixture strength. This is then maintained by the carburetor's automatic mixture control system to cover the engine's requirements at reduced throttle settings.

B The Idle Mixture Control Screw

This provides the means of manually adjusting the 60M's mixture control valve. By setting the Mixture Control Screw for the best idling performance, the mixture control valve automatically ensures that fuel is accurately metered to maintain the correct mixture strength as the throttle is opened.

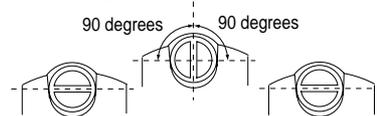
C The Medium Speed Needle Valve

This is an extra control that can be brought into play, if necessary, after adjusting A and B above. It provides the means of fine-tuning mixture strength over that all-important part of a helicopter's throttle range where the model is flying in, or near, the hovering mode.



NOTE

As the idle mixture control screw is installed with **LOCTITE**, it may initially feel stiff, and it is suggested to use a **littli oversized screwdriver**. The screw can be turned **only 90 degrees either way**. Do not force to turn further, or it may break or cause trouble.



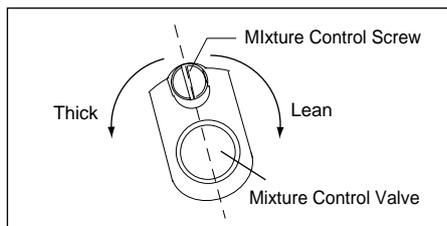
18

■ BASIC POSITION OF MIXTURE CONTROL SCREW (Mixture Control Valve)

As delivered, the Mixture Control Screw is positioned at approximately the center as shown in the sketch.

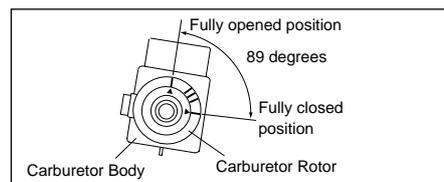
Mixture gets lean when the Mixture Control Screw is turned right, while mixture gets rich when the Mixture Control Screw is turned left.

With a model helicopter, adjustments vary with combined various factors such as climatic conditions, fuel, muffler, main rotor, weight of the model, gear ratio, etc. Therefore, Mixture Control Screw position varies with each model and set-up, and it is normal if the Mixture Control Screw position is off the center.



■ GRADUATIONS ON THE CARBURETOR BODY

As shown in the sketch, the carburetor has graduation marks.



When the triangle mark on the carburetor rotor meets the far right mark, the throttle is fully closed. When the triangle mark meets the top mark, the throttle is fully open. The range is 89 degrees. You may use the other three marks as the reference marking of throttle opening to your preference when hovering.

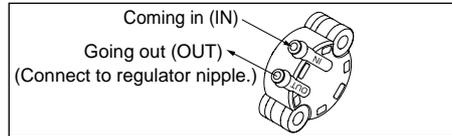
WARNING!

Never try to check the triangle mark position while the engine is running and rotor is rotating, or you may be hit by rotating rotor which results in serious injury. Stop the engine and rotor before checking the triangle mark position.

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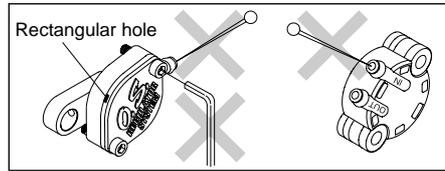
ABOUT THE PUMP SYSTEM

- Fuel passing direction is set in the pump. Do not mistake piping.



CARE OF FUEL PUMP AND REGULATOR

- NEVER disassemble the fuel pump or pressure regulator. Their original performance may not be restored after reassembly.
- NEVER insert anything into the inlet or outlet nipples in an attempt to clear a suspected obstruction.
- DO NOT allow foreign matter to enter the fuel system. Dirt inside the pump or regulator, no matter how small, may obstruct the flow of fuel and prevent these components from working properly.
- DO NOT obstruct the small rectangular hole at the bottom of the regulator, nor the regulator will not function correctly.



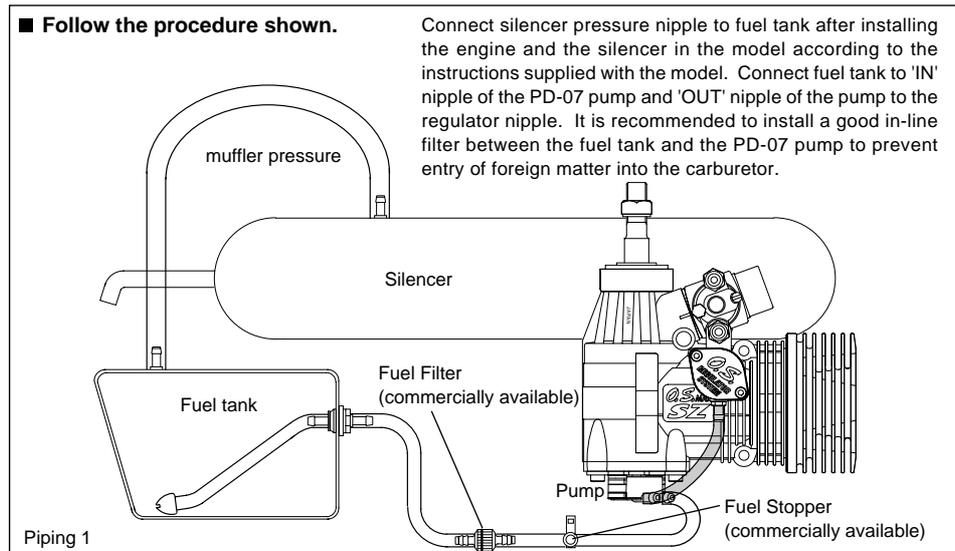
- ALWAYS use fuel filters. Keep the fuel tank scrupulously clean and filter all fuel as it enters the tank (e.g. via an O.S.'Super-Filter' Code No.72403050) and use a good quality in-line filter between the tank and pump. Remember to inspect filter screens at regular intervals and rinse clean as necessary.
- Do not clean the pump with organic solvent such as kerosene, light machine oil, gasoline, thinner or CRC or the silicone rubber parts inside is deteriorated. Be sure to use methanol or fuel.
- Do not allow fuel to remain in the pump. After finishing the day's flight session, be sure to run out the fuel in the pump. Stop the fuel flow to the pump with a stopper and run the engine at idling to use up the fuel in the pump. After stopping the engine, rotate the engine by electric starter to eliminate fuel inside the engine.

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ABOUT THE PLUMBING

- Follow the procedure shown.

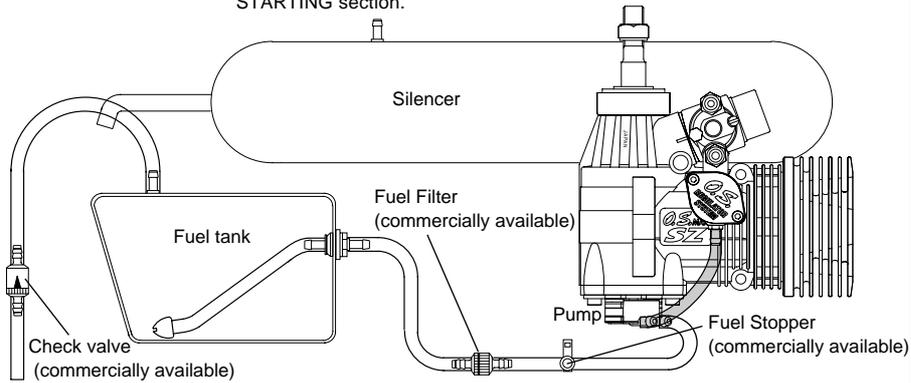
Connect silencer pressure nipple to fuel tank after installing the engine and the silencer in the model according to the instructions supplied with the model. Connect fuel tank to 'IN' nipple of the PD-07 pump and 'OUT' nipple of the pump to the regulator nipple. It is recommended to install a good in-line filter between the fuel tank and the PD-07 pump to prevent entry of foreign matter into the carburetor.



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Piping 2

When an engine r.p.m. control equipment (generally called as Governor) is used, it is expected that the engine runs stably without employing the silencer pressurized system because the engine r.p.m. will not exceed the setting r.p.m. In this case, carry out piping as illustrated. Be sure to use a check valve to prevent the fuel coming out during inverted flight. Also, it is expected to open the needle a little more than Piping 1. In either case, carry out running-in referring to STARTING section.



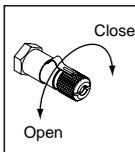
22

STARTING

Be sure to use a muffler pressurized fuel feed. Use the same fuel as you intend to employ for actual operation of your model.

1. Opening and closing of the Needle-Valve

Turn the needle clockwise to close the needle-valve, and turn the needle counter-clockwise to open the needle-valve as shown in the sketch.



2. High Speed needle-valve:

exactly $2\frac{1}{2}$ turns open from the fully closed position. (Note: If a different muffler is used, this setting may require readjustment)

Idle Mixture Control Screw:

at basic position when the engine leaves the factory.

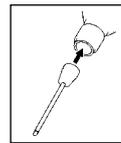
Medium Speed needle-valve:

exactly $1\frac{1}{2}$ turn open from the fully closed position.

3. Preparation of the starter

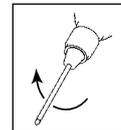
Install the starting shaft to the starter securely.

Improper installation will allow the shaft to swing creating a dangerous situation.



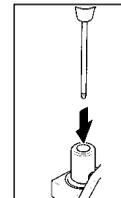
4. Checking the rotating direction of the starter

Make sure that the starter rotates to the direction shown in the sketch. If the direction is reverse, reverse the leads on battery.



5. Inserting the starter shaft

Insert the starting shaft into the shaft cup securely.



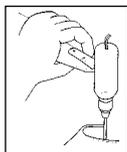
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6. Priming

Without energizing the glowplug, open the throttle a little from the idle position. Turn the engine over using the starter until the fuel is seen to reach carburetor.

7. Preparation of starting

Make sure that the transmitter throttle stick is at the fully closed position and the throttle trim at center position, and make sure that idle-up switch on the transmitter is off. Hold the rotor head by hand so that rotor cannot rotate when the engine is Started. Also, steady the model with a foot on the landing gear skid.



8. Starting

Connect the battery to the glowplug and start the engine by applying the starter. When started, switch off the starter and withdraw the starting shaft after making sure the rotation of the starter shaft stops.

9. Stopping the engine

Fully pull down the throttle trim on the transmitter.

In case the engine does not stop.

Hold the rotor head, and pinch the fuel line to stop the fuel supply. If it still does not stop, pull off the fuel line from the carburetor.

It is necessary to readjust the throttle linkage so that the carburetor rotor is fully closed when the throttle stick and throttle trim on the transmitter are fully pulled Down.

NOTE:

If the throttle response is poor or the engine stops due to a temporarily over-rich mixture immediately after the engine is started, pinch the fuel line for one or two seconds until the engine r.p.m. increase and the engine runs steadily.

Reminder!



Never touch, or allow any object to come into contact with, the rotating rotor.

RUNNING-IN ("Breaking-in")

All internal-combustion engines benefit, to some degree, from extra care when they are run for the first few times — known as running-in or breaking-in.

This allows the working parts to mate together under load at operating temperature.

However, because O.S. engines are made with the aid of the finest modern precision machinery and from the best and most suitable materials, only a very short and simple running-in procedure is required and can be carried out with the engine installed in the model. For the first few flights with a new engine i.e. while the engine is being run-in set the needle-valve for a slightly rich mixture not excessively rich as this may result in poor throttle response and cause the engine to stop. About one half turn open from the normal setting will usually suffice.

ADJUSTMENT

Please observe the following before beginning to make any adjustment.

- High-Speed Needle Valve. Turn this approximately 30 degrees (3 to 4 click) at a time, when making initial adjustments; then in steps of approximately 15 degrees (1 to 2 clicks) when making final adjustments.
- Medium-Speed Needle Valve. Turn approximately 30 degrees (3 to 4 click) at a time.
- Idle Mixture Control Screw. Turn approximately 5 degrees at a time. It turns approximately 90 degrees both side from the center. Turn left to enrich the idle mixture and turn right to lean the idle mixture.

The general course of adjustment procedure is shown in the ADJUSTING CHART and is correct for a fuel containing 20% lubricant and 15-30% nitromethane.

Bear in mind that fuels containing relatively large percentages of power-boosting nitromethane operate at richer mixture settings than are needed for mild fuels and will, therefore, require the High-Speed Needle Valve to be readjusted accordingly. The type and percentage of lubricant used is also a factor here, as noted later in these instructions.

This carburetor is not equipped with a throttle stop screw. Instead, idle speed is adjusted by means of the throttle trim lever on the transmitter.

ADJUSTMENT PROCEDURE

As a safety measure, first check the transmitter controls, including the throttle stick and trim lever positions, and hold the main rotor securely before starting the engine.

1. Warm the engine by allowing it to idle for about 30 seconds. If the engine stops, advance the throttle trim lever slightly to increase the idle rpm. Then open the throttle sufficiently to 'float' the model above the ground. If, at this time, the engine is slow to pick up and produces an excess of exhaust smoke, the mixture is too rich. Correct this condition by turning the Mixture Control Screw clockwise 5 degrees. If the mixture is extremely rich, engine rpm will become unstable: opening the throttle will produce a great deal of smoke and rpm may drop suddenly or the engine may stop. This condition may also be initiated by an excessively prolonged warming-up period. If, on the other hand, the mixture is too lean, this will be indicated by a marked lack of exhaust smoke and a tendency for the engine to cut out when the throttle is opened. In this case, turn the Mixture Control Screw counter-clockwise 5 degrees to enrich the mixture.

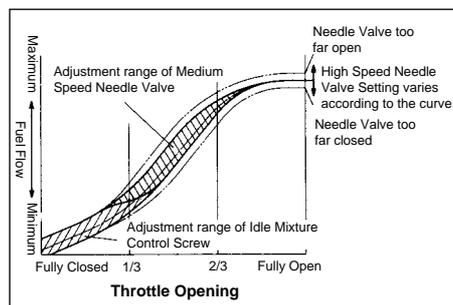
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2. Having provisionally set the idle mixture, the next step is to adjust the mixture for hovering flight. Hover the model and actuate the throttle to observe response over the medium speed range. If the engine smokes excessively and throttle response is poor, the mixture is too rich; in which case, land the model and turn the High-Speed Needle Valve clockwise. Do not close the High-Speed Needle Valve more than the recommended initial adjustment (3 to 4 clicks) at a time, keeping it a little on the rich side at this stage. DO NOT touch the Medium Speed Needle Valve.

If, on the other hand, hovering is not stable and response to the throttle is over-sensitive, or if the engine tends to overheat, this indicates that the mixture is too lean and should be corrected by turning the High-Speed Needle Valve counter-clockwise.

When satisfactory hovering flight has been achieved, land the model again and re-check the engine's idle qualities.

After about 10 seconds of idling, open the throttle to 'float' the model. If the transition is smooth, the idle mixture is O.K. If the symptoms of either rich or lean running are observed, readjust the Idle Mixture Control Screw accordingly.



NOTE: With this carburetor, neither the Idle Mixture Control Screw adjustment, nor the Medium Speed Needle Valve adjustment will have any effect on mixture strength when the throttle is fully (or almost fully) open.

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3. Now adjust the High-Speed Needle Valve to achieve the best performance when the model is flying at full throttle. If, at full throttle, acceleration is poor, the exhaust unduly smoky and the model fails to reach expected straight line speed, the mixture is too rich and the High-Speed Needle Valve setting will need to be reduced. If, however, after smoothly accelerating to satisfactory high-speed straight and level flight, power is lost when the model is pulled up into a climb, the mixture is too lean. In this case, land the model immediately and readjust the High-Speed Needle Valve to a richer setting.
4. Having now found the optimum setting for the High-Speed Needle Valve, re-check the engine's idle performance, fine tuning the Idle Mixture Control Screw, if necessary, to perfect the idle.
5. Now re-check hovering performance. It may be found that (with the High-Speed Needle Valve now set for optimum full-throttle performance) hovering will reveal symptoms of slightly lean running at medium speeds. DO NOT touch the High-Speed Needle Valve.
 - It is at this point that the Medium Speed Needle Valve, previously kept 1½ turn open, may be brought into operation. Open the Medium Speed Needle Valve 30 degrees, or 3-4 clicks, then fine tune until the optimum hovering performance is obtained. If on the other hand, hovering reveals rich running, close the Medium Speed Needle Valve gradually until the optimum hovering performance is obtained.

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■ SUBSEQUENT READJUSTMENTS

Once the engine has been run-in and the carburetor controls properly set up, it should be unnecessary to alter the mixture settings, except to make minor changes to the Main (High-Speed) Needle Valve occasionally, to take account of differences in climatic conditions.

However, as previously mentioned, the use of a different fuel, particularly one containing more, or less, nitromethane and / or a different type or proportion of lubricating oil, is likely to call for some modification to the High-Speed Needle-Valve adjustment.

As a safety measure, it is advisable to increase the High-Speed Needle Valve setting by an extra half-turn counter-clockwise, prior to establishing the new setting. The same applies if the silencer type is changed. A different silencer may alter the exhaust pressure applied to the fuel feed and call for a revised Needle-Valve setting.

The use of a different glowplug, or changes to the main rotor and its pitch angles may also require compensating carburetor readjustments.

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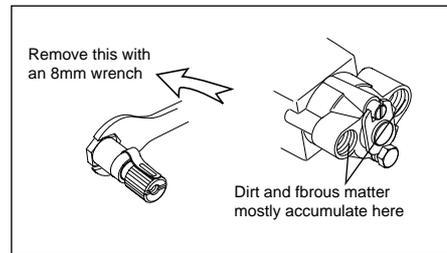
CARBURETOR CLEANLINESS

The correct functioning of the carburetor depends on its small fuel orifices remaining clear.

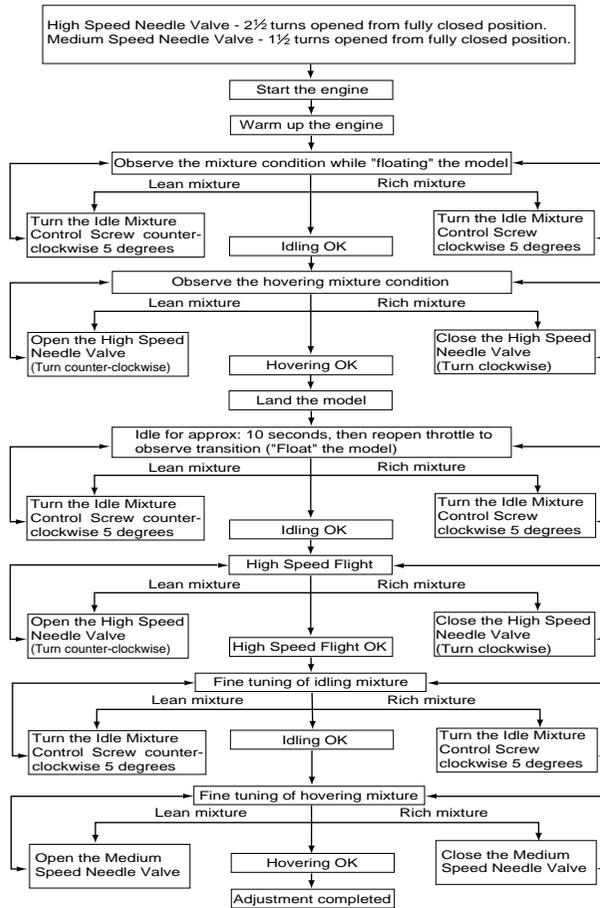
The minute particles of foreign matter that are present in any fuel can easily partially obstruct these orifices and upset mixture strength so that engine performance becomes erratic and unreliable.

It is recommended that fuel is passed through a filter when the tank is filled and that a good in-line filter is installed between the fuel tank and carburetor and, furthermore, that this filter is frequently cleaned to remove dirt and lint that accumulates on the filter screen.

Finally, occasionally remove the needle-valve holder from the carburetor as shown in Photo and extract any remaining foreign matter that may have lodged in the location shown in Photo, right.

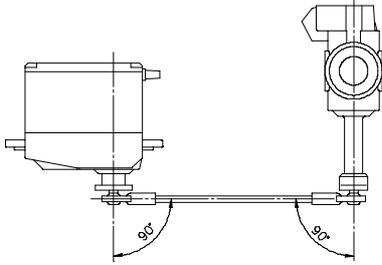


ADJUSTING CHART

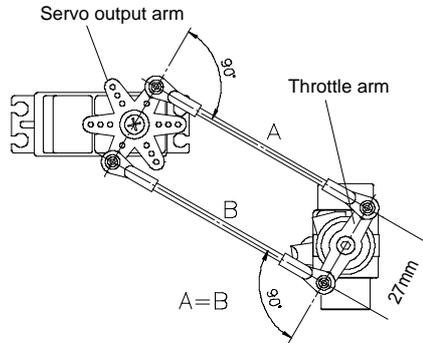


■ INSTALLATION OF THROTTLE SERVO

After the engine is installed in the helicopter, please observe the following recommendations when linking the throttle servo to the carburetor.



Locate the servo so that its output arm and the throttle pushrod are, as close as possible, directly in line with carburetor's throttle arm, as shown.



Throttle control rod A and B should be equal length. Set the linkage so that the servo output arm and throttle arm are parallel when the throttle stick on the transmitter is at middle position. If differential throttle movement is required, make necessary adjustment at the transmitter.

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CARE AND MAINTENANCE

1. The minute particles of foreign matter, that are present in any fuel may, by accumulating and partially obstructing fuel flow, cause engine performance to become erratic and unreliable. O.S. 'Super-Filters' (large and small) are available, as optional extras, to deal with this problem. One of these filters, installed on the outlet tube inside your refueling container, will prevent the entry of foreign material into the fuel tank. It is also recommended that a good in-line filter be installed between the tank and carburetor.
2. Do not forget to clean the filters regularly to remove dirt and lint that accumulate on the filter screens. Also, clean the carburetor itself occasionally.
3. At the end of each operating session, drain out any fuel that may remain in the fuel tank. Next, energize the glowplug and try to restart the engine to burn off any fuel that may remain inside the engine. Repeat this procedure until the engine fails to fire. Remove the glowplug and eject any remaining fuel/oil residue by rotating the engine with an electric starter for 4 to 5 seconds while the engine is still warm.
4. Finally, inject some after-run oil into the engine. Rotate the engine a few times by hand, to make sure that it is free, and then with an electric starter for 4 to 5 seconds to distribute the oil to all the working parts.

Note:

Do not inject after-run oil into the carburetor as this may cause the O-rings inside the carburetor to deteriorate.

These procedures will reduce the risk of starting difficulties and of internal corrosion after a period of storage.

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TROUBLE SHOOTING		Symptom
		Engine fails to fire.
Cause	Corrective action	
Fuel tank is empty. Fuel not reaching the engine.	Fill the tank with fuel and repeat Priming procedure.	
Glowplug element is burnt out. Glowplug battery discharged	Replace glowplug. Recharge or replace the battery.	
Clogged fuel filter Silencer inside is dirty.	Clean or replace fuel filter. Clean inside silencer.	
Over priming	Remove glowplug and pump out excess fuel.	
Fuel tubing is disconnected. Fuel tubing is kinked, split or has a hole.	Connect fuel tubing securely. Check the tubing carefully and replace if necessary.	
Incorrect carburetor settings	Return the needle valve and mixture control valve to basic position.	
Incorrect servo linkage	Reconnect linkage after setting servo at neutral.	
Reverse rotating direction of electric starter.	Make sure it rotates counter clockwise seen from crankshaft side.	

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Symptom	
Engine fires intermittently but does not run.	
Cause	Corrective action
Insufficient fuel in the tank.	Fill the tank with fuel.
Deteriorated glowplug	Replace glowplug.
Clogged fuel filter Silencer inside is dirty.	Clean or replace fuel filter. Clean inside silencer.
Engine overheated	Wait until engine has cooled.
Disconnecting plug battery too soon.	Do not disconnect plug battery and wait until r.p.m. become stable.
Air bubbles in fuel	Fit O rings to the tank screws to prevent bubbles.

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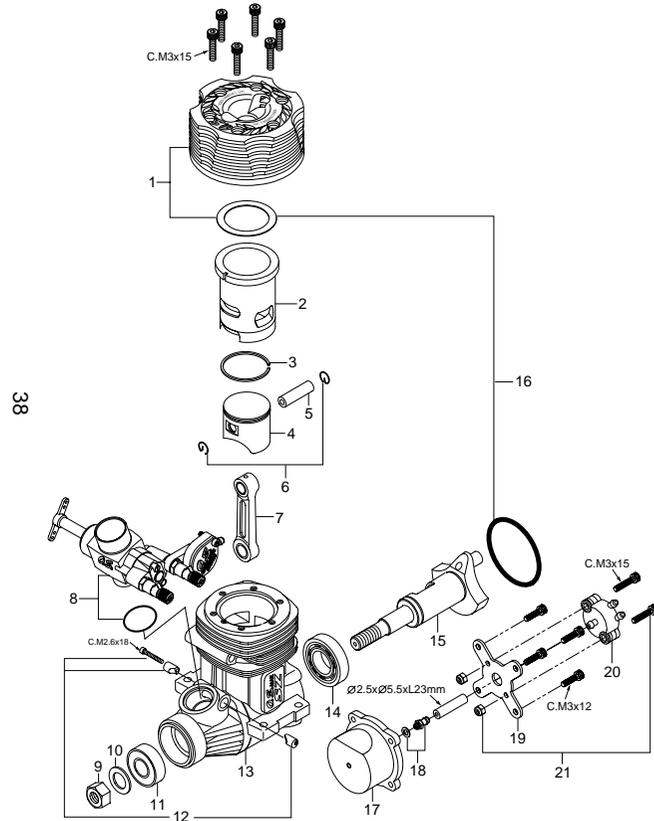
Symptom	
Unstable idle	
Cause	Corrective action
Unsuitable glowplug	Use suggested glowplug in the instructions.
Unsuitable fuel	Do not use extremely high nitro or low oil fuel.
Silencer is disconnected or has play	Install silencer securely.
Symptom	
Not reaching expected peak r.p.m.	
Cause	Corrective action
Insufficient warming up or running-in.	Set the needle only after warming up. Complete running-in.
Silencer or manifold is not securely connected or disconnected.	Check the connections and secure them.
Fuel tubing from tank to is split or broken.	Replace the tubing.

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Symptom	
Poor response	
Cause	Corrective action
Deteriorated glowplug	Replace glowplug.
Incorrect carburetor settings	Readjust low r.p.m. range with metering needle and mixture control valve.
Inaccurate linkage	Recheck the throttle opening against the pitch angle.
Symptom	
Poor r.p.m. drop	
Cause	Corrective action
Too much throttle opening at idle.	Lower the throttle trim to adequate position to lower idle r.p.m.
Incorrect carburetor fitting	Fit carburetor securely.
Needle-valve closed too far.	Open needle-valve slightly

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ENGINE EXPLODED VIEW



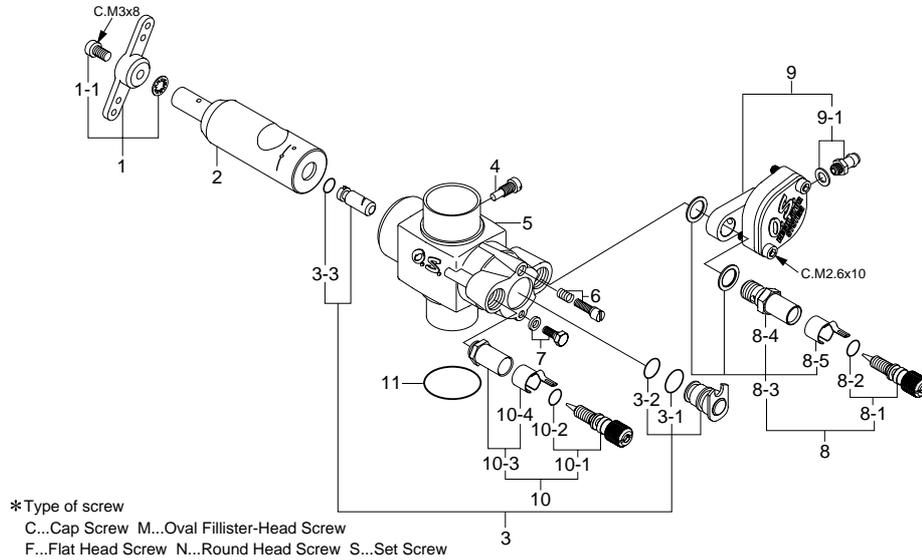
* Type of screw C...Cap Screw M...Oval Fillister-Head Screw
 F...Flat Head Screw N...Round Head Screw S...Set Screw

ENGINE PARTS LIST

No.	Code No.	Description
1	29064000	Heatsink Head
2	29063100	Cylinder Liner
3	29503400	Piston Ring
4	29063200	Piston
5	27006000	Piston Pin
6	27917000	Piston Pin Retainer (2pcs.)
7	29505010	Connecting Rod
8	29183010	Carburetor Complete 60M-P
9	45010002	Propeller Nut
10	46120000	Thrust Washer
11	26731002	Crankshaft Ball Bearing (Front)
12	23981700	Carburetor Retainer Assembly
13	29061000	Crankcase
14	27930000	Crankshaft Ball Bearing (Rear)
15	29062000	Crankshaft
16	29061400	Gasket Set
17	29067010	Cover Plate
18	22681953	Nipple (No.1)
19	29067100	Pump Holder
20	72508001	Pump Unit (PD-07)
21	29067110	Pump Retaining Screw Assembly
	71608001	Glow Plug No.8
	27708200	Woodruff Key
	41621100	Needle Adjusting Screw

The specifications are subject to alteration for improvement without notice.

CARBURETOR EXPLODED VIEW



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CARBURETOR PARTS LIST

No.	Code No.	Description
1	27381410	Throttle Lever Assembly
1-1	22826131	Throttle Lever Retaining Screw (2pcs.)
2	29183210	Carburetor Rotor
3	29181630	Mixture Control Valve Assembly
3-1	27881810	"O"Ring (L) (2pcs.)
3-2	27881800	"O"Ring (S) (2pcs.)
3-3	27881820	"O"Ring (L) (2pcs.)
4	45581820	Rotor Guide Screw
5	29183100	Carburetor Body
6	27881330	Mixture Control Screw
7	27681340	Mixture Control Valve Stopper
8	29181900	Needle Valve Assembly
8-1	27981910	Needle
8-2	24981837	"O"Ring (2pcs.)
8-3	29181940	Needle Valve Holder Assembly
8-4	29181941	Needle Valve Holder
8-5	26711305	Ratchet Spring
9	29181980	Reguretor Assembly
9-1	22681953	Fuel Inlet

No.	Code No.	Description
10	27981900	Needle Valve Assembly
10-1	27981910	Needle
10-2	24981837	"O"Ring (2pcs.)
10-3	27381940	Needle Valve Holder Assembly
10-4	26711305	Ratchet Spring
11	29015019	Carburetor Rubber Gasket
	41621100	Needle Adjusting Screw (5pcs.)

The specifications are subject to alteration for improvement without notice.

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O.S. GENUINE PARTS & ACCESSORIES

■ GLOWPLUG

No.8
(71608001)



A5
(71605100)

■ DRIVE HUB ASSEMBLY

(w / woodruff key)

- Drive Hub (27708010)

Woodruff Key
(27708200)



■ IN-FLIGHT CONTROL

NEEDLE VALVE
(71705000)



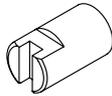
■ SUPER FILTER

(L) (72403050)

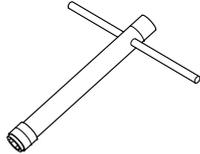


■ CRANKSHAFT CLAMP ■ LONG SOCKET WRENCH ■ LOCK WASHER ■ CAP SCREW SET

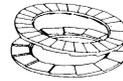
91 (For 91SZ-H)
(71530510)



WITH PLUG GRIP
(71521000)



(10set)
M4 (55500003)



M3x12 (10pcs.)
(79871140)

M3x15
(79871150)



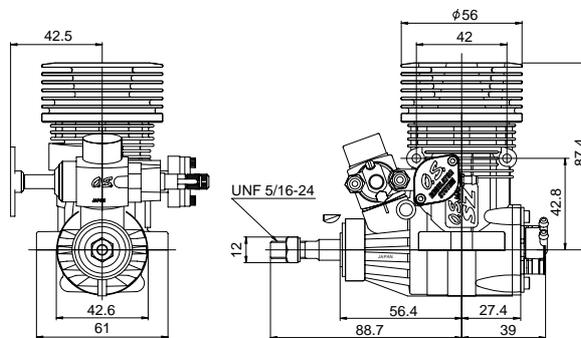
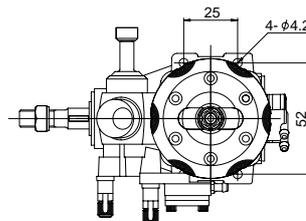
The specifications are subject to alteration for improvement without notice.

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THREE VIEW DRAWING

SPECIFICATIONS

■ Displacement	14.95 cc (0.912 cu.in.)
■ Bore	27.7mm (1.091 in.)
■ Stroke	24.8mm (0.976 in.)
■ Practical R.P.M.	2,000 ~ 16,000 r.p.m.
■ Power output	3.3 PS / 15,000 r.p.m.
■ Weight	640g (22.5oz.)



Dimensions(mm)

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MEMO



O.S. ENGINES MFG.CO.,LTD.

6-15 3-Chome Imagawa Higashisumiyoshi-ku
Osaka 546-0003, Japan TEL. (06) 6702-0225

FAX. (06) 6704-2722

URL : <http://www.os-engines.co.jp>