Note: The hatch installation mentioned on page 19 of the manual has changed. The hatch hold down is no longer included with the Eagle 2 ARF. Please follow these steps to secure the hatch.

1. Measure 1/8" [3mm] from the front of the hatch and make a mark on the left and right sides. Next measure 3/8" [10mm] from each side and make a mark.

2. Place the hatch on the Eagle 2. Using a 5/64" [2.0mm] drill bit, drill a pilot hole no more than 3/8" [10mm] deep where the two marks intersect through the hatch and into the firewall.

3. Next install the two (2) included #2 x 3/8" [10mm] screws through the hatch and into the firewall. Remove the screws and the hatch and apply 2 drops of thin CA to each hole. Allow the CA to cure for a couple minutes before installing the hatch. Now you’re ready to install the hatch and two screws.