

## **TECHNICAL NOTICE**

If your vehicle is not shifting after break-in, check that the 2-speed clutch (88) is positioned in the correct direction.

To do this, place the vehicle on a flat level surface with the front of the vehicle facing you. Roll the vehicle forward until the access hole in the 2-speed is located at the top so you can see the 2-speed clutch.

Now, hold the spur gears in place with one finger and roll the vehicle forward. You should see two set screws in the 2-speed clutch. The first set screw you see should be straight up and down in the 2-speed clutch. This is the set screw that holds the 2-speed clutch to the center shaft (94). The second set screw that you see should be at an angle in the 2-speed clutch. This is the 2-speed shift point adjustment screw.

If, when you hold the spur and roll the car forward you see the angled set screw first, the 2-speed clutch is installed backwards on the center shaft.

If the 2-speed clutch is on backwards you will need to remove the 2-speed assembly from the vehicle, disassemble it and rotate the 2-speed clutch 180° on the center shaft. For assembly instructions refer to you vehicles Assembly Guide in your vehicles owner manual.



