1. Thread both ends of the 3x12mm set screws halfway (6mm) into the plastic rod ends.
2. Install one standard, and one stand-off style ball end into each of the assembled rod ends.
3. Place the stand-off style ball ends on each end of the bars and secure with the 3x3mm set screws.
4. Place the center section of the completed anti-roll bar assemblies into the bar holder areas located on the front and rear diff housings. NOTE: The rear bar is wider than the front.
5. Use the 3x7.5mm screw to secure the bar retainers.
6. Install the remaining standard ball ends into the front and rear suspension arm mounts, and secure them with the included 3x22mm screws as shown.